

## TECHNICAL DATA SHEET

### Soft touch Metalized Recyclable Polypropilene

#### Product name:

Film customised with the client's branding, and produced in rolls or in pouches:

- Stand-up pouches/Doypacks
- Flat pouches
- Rolls of different lengths with an internal plastic core  
(min 50 mm – max 750 mm)

At the customer's request, the following can be added to the stand-up pouches/Doypacks and flat pouches:

- Plastic (PP) aroma protection/pressure relief valve for ground coffee or coffee beans
- Plastic zip fastening (PP)
- Hole/euro slot
- Spout (PP)

#### Constituent materials:

Plastic film (PP Cast inside)

#### Composition of recyclable film – BOPP + Metalized barrier PP + PP cast:

COMPONENTS	VALUES	
BOPP	14 ± 5 % μm	BOPP
EVA	20 ± 5 % μm	EVA
Metalized barrier PP	20 ± 8 % μm	Metalized barrier PP
Adhesive	2 ± 8 % g	Solvent-less Adhesive
PP Cast	80 ± 8 % μm	PP Cast
TOTAL THICKNESS	134 ± 5 % μm	

\*The thickness and weight of the ink vary depending on the customer's artwork.

#### Physical and chemical properties:

PROPERTY	METHOD	UNIT	VALUE (BONDED MATERIAL)
GRAMMAGE	In-house method	g/m <sup>2</sup>	123,43 ± 6%
INITIAL BONDING TEMPERATURE	In-house method	C° x sec	150/170 x 0,25/0,40
WATER VAPOUR PERMEABILITY (38°C x 90% RHOUT x 0% RHIN)	ASTM F1249	g/m <sup>2</sup> x 24 ore 38°C - 90% RH	<0,05 ± 5%
OXYGEN PERMEABILITY	ASTM D3985	cc/m <sup>2</sup> x 24h 23°C – 0% RH	<0,1 ± 5%
CARBON DIOXIDE PERMEABILITY	ASTM F2476	cm <sup>3</sup> /m <sup>2</sup> x 24h 23°C – 0% RH	0,5 ± 5%

#### Packstyle S.r.l.

Subject to the management and coordination of Cimpress plc  
Via Fiorolle, 10a – 36060 Romano d'Ezzelino (VI) – Italy  
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Tax code/VAT no. IT 05241550283

Vicenza Register of Companies no. 05241550283 Economic  
and Administrative Index no. VI-391461

Share capital 70,000.00 euros, fully paid-up

Certified email address: packstyle@legalmail.it

packstyle.com

### General conditions of use:

Flexible packaging suitable for contact with food.

(See declaration of compliance for food contact materials supplied with the product, under general conditions of use).



Recyclable plastic packaging to be collected separately and disposed of following local guidelines. Recyclable in industrial facilities which may not exist in your area.



### Storage:

- Store the product in a dry, protected, clean place and in closed packages to prevent contamination.
- Store out of direct sunlight and at a temperature not exceeding 30°C and not less than 15°C.

### Filling:

- Filling capacities are given on the website in the "MARKETS" section ([www.packstyle.com](http://www.packstyle.com)).
- Despite the values reported on the site, it is recommended not to fill the pouches beyond 2/3 of their capacity.
- Allow air to exit before closing and sealing

### Transport:

- Pack your product carefully. We recommend the use of shock-protective material on the bottom of boxes and sides of envelopes (e.g., bubble wrap or air cushions)

### Forms of packaging and/or protection:

<i>Packaging:</i>	<i>Packing:</i>
<b>Pouches:</b> Plastic cable ties (PP)	<b>Pouches:</b> Cardboard box + plastic air cushions (LDPE) <b>Rolls:</b> Wooden pallet + extensible film (LLDPE) or cardboard box + plastic air cushions (LDPE)

### Applicable framework laws:

#### **Food Contact Safety and Compliance**

Reg. (EC) No. 1935/2004, as amended

Reg. (EC) No. 2023/2006, as amended

Reg. (EU) No. 10/2011, as amended

Reg. (EU) No. 351/2025, as amended – updating and modifying Reg. 10/2011/EU

DPR 777/1982, as amended

Ministerial Decree (MD) 21 March 1973, as amended

Legislative Decree (L.D.) 29/2017, as amended

#### **Environmental Compliance Requirements**

Directive 94/62/EC, as amended

Legislative Decree (L.D.) 152/2006, as amended

Legislative Decree (L.D.) 116/2020, as amended

Reg. (EU) No. 40/2025, as amended